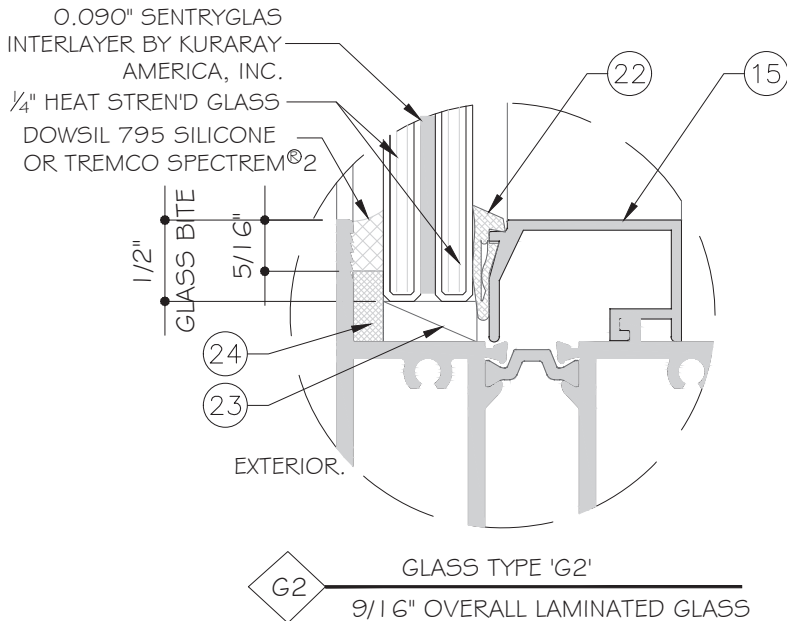
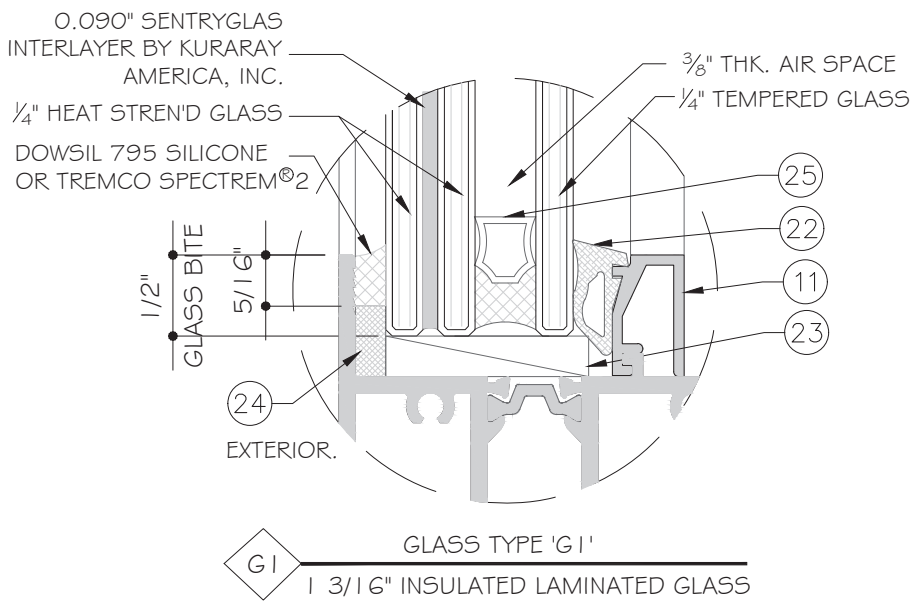


SERIES HR6-SF STOREFRONT SYSTEM
LARGE MISSILE IMPACT (L.M.I.)
IMPACT LEVEL "D"



GENERAL NOTES:

- THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 8TH EDITION FBC (2023)/ 9TH EDITION FBC (2026) INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).
- WINDOW WALL RATED FOR LARGE MISSILE IMPACT, SYSTEM TESTED FOR IMPACT LEVEL "D".
- THESE WINDOWS ARE APPROVED FOR AIR AND WATER INFILTRATION.
- ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS. ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
- ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.
- MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 8TH EDITION FBC (2023)/ 9TH EDITION FBC (2026) SECTION AS APPLICABLE.
- METAL STRUCTURAL AND/ OR WOOD STRUCTURAL BY OTHERS TO BE DESIGNED TO SUPPORT THE LOADS IMPOSED BY THIS GLAZING SYSTEM AND TO TRANSFER SUCH LOADS TO THE BUILDING MAIN STRUCTURE.
- ULTIMATE LOAD OBTAINED FROM ASCE 7-22, MULTIPLY BY 0.6 SHALL BE LESS THAN OR EQUAL TO MAX. DESIGN LOAD IN THIS DOCUMENT. THE DESIGN LOADS SHOWN IN THIS DOCUMENT ARE ALLOWABLE DESIGN LOADS.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING. COMPLIANCE WITH THESE CONDITIONS TO BE CHECKED PER FBC 1711.1.
 - FASTENERS USED WITHIN 3,000 FEET OF A SALTWATER COASTLINE AND INSTALLED IN ENCLOSED SPACES SHALL BE GALVANIZED IN ACCORDANCE WITH SECTION 1711.1.1 (E.G., ASTM A153 CLASS D, ASTM A641 CLASS 35, OR EQUIVALENT CORROSION RESISTANCE).
 - CONNECTORS AND METAL PLATES USED WITHIN 3,000 FEET OF A SALTWATER COASTLINE SHALL BE STANDARD GALVANIZED IN ACCORDANCE WITH SECTION 1711.1.2 (E.G., ASTM A653 G90, ASTM A123, OR PROTECTIVE COATING PER TPI 1).

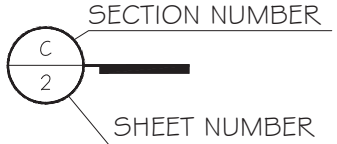
INSTRUCTIONS:
USE CHARTS AS FOLLOWS.

- STEP 1: DETERMINE DESIGN WIND LOAD REQUIREMENTS BASED ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7-22 STANDARD.
- STEP 2: SEE COVER FOR GLASS OPTIONS. SEE SHEET E1 & E2 FOR DESIGN LOAD CAPACITY OF DESIRED GLASS SIZE BASED ON APPLICABLE WIND DURATION.
- STEP 3: SEE ANCHOR TYPE ON SHEET A1. SEE SHEET E1 & E2 FOR ANCHOR SPACING.

NOTE:
GLASS COMPLIES WITH ASTM E1300-16
OR 24 (3 SEC. GUSTS)

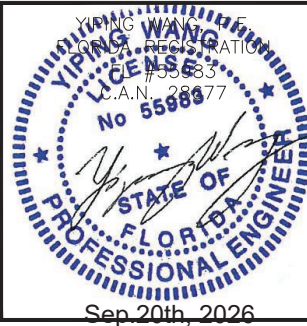
ABBREVIATIONS AND SYMBOLS

D.L.O. - DAYLITE OPENING
F.H. - FRAME HEIGHT
F.W. - FRAME WIDTH
W/ - WITH
W/O - WITHOUT
O.C. - ON CENTER



LIMITATIONS OF USE			
A-	THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT. I.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.		
B-	CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.		
C-	THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.		
D-	SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D.		
E-	THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.		

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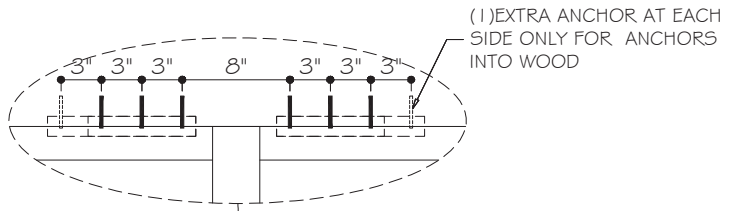
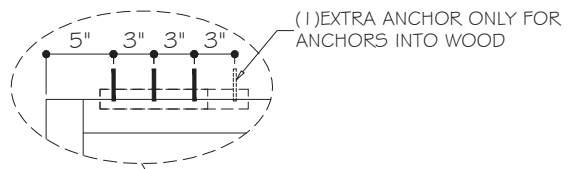


MCY ENGINEERING, INC.
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12781 MIRAMAR PARKWAY #301
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www.MCYEngineering.com mcy@mcyengineering.com

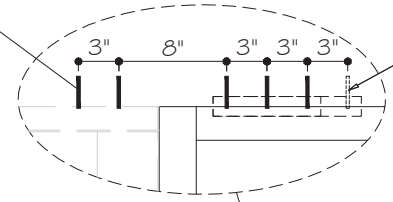
SERIES HR6-SF STOREFRONT SYSTEM
CUHADAROGLU METAL SAN.PAZ.A.S
YAKUPLU MAH. HURRIYET BULVARI NO:6-8 BEYLIKDUZU
ISTANBUL, TURKIYE 34524
TEL. +90 212 224 2020 FAX. +90 212 224 2040

Rev. No.	Date	Drawn By	Description
R4	09.20.2026	MCY	UPDATE FBC 2026
R3	06.21.2025	MCY	UPDATE FBC 2023
Drawing No. AD20-20			
COVER			
Sheet No. 1 OF 11			

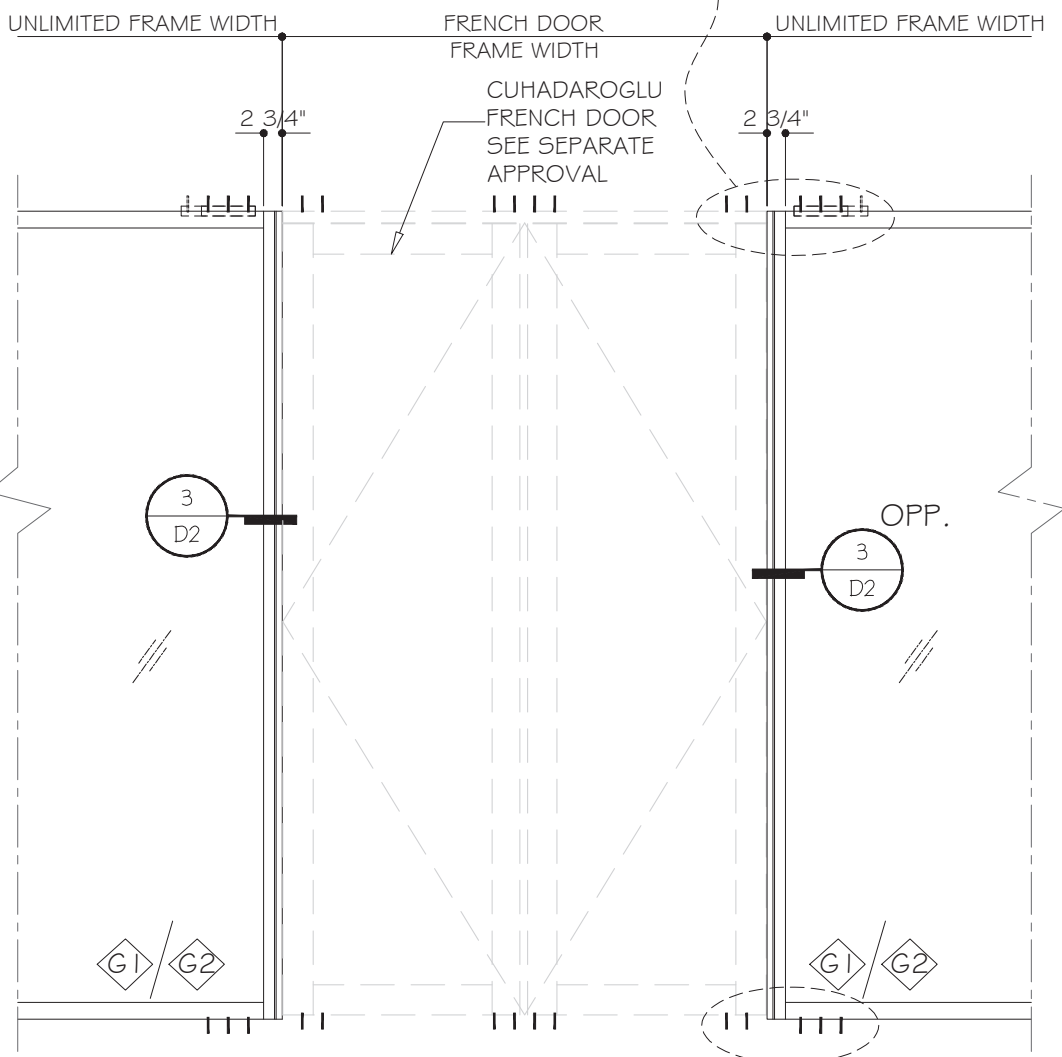
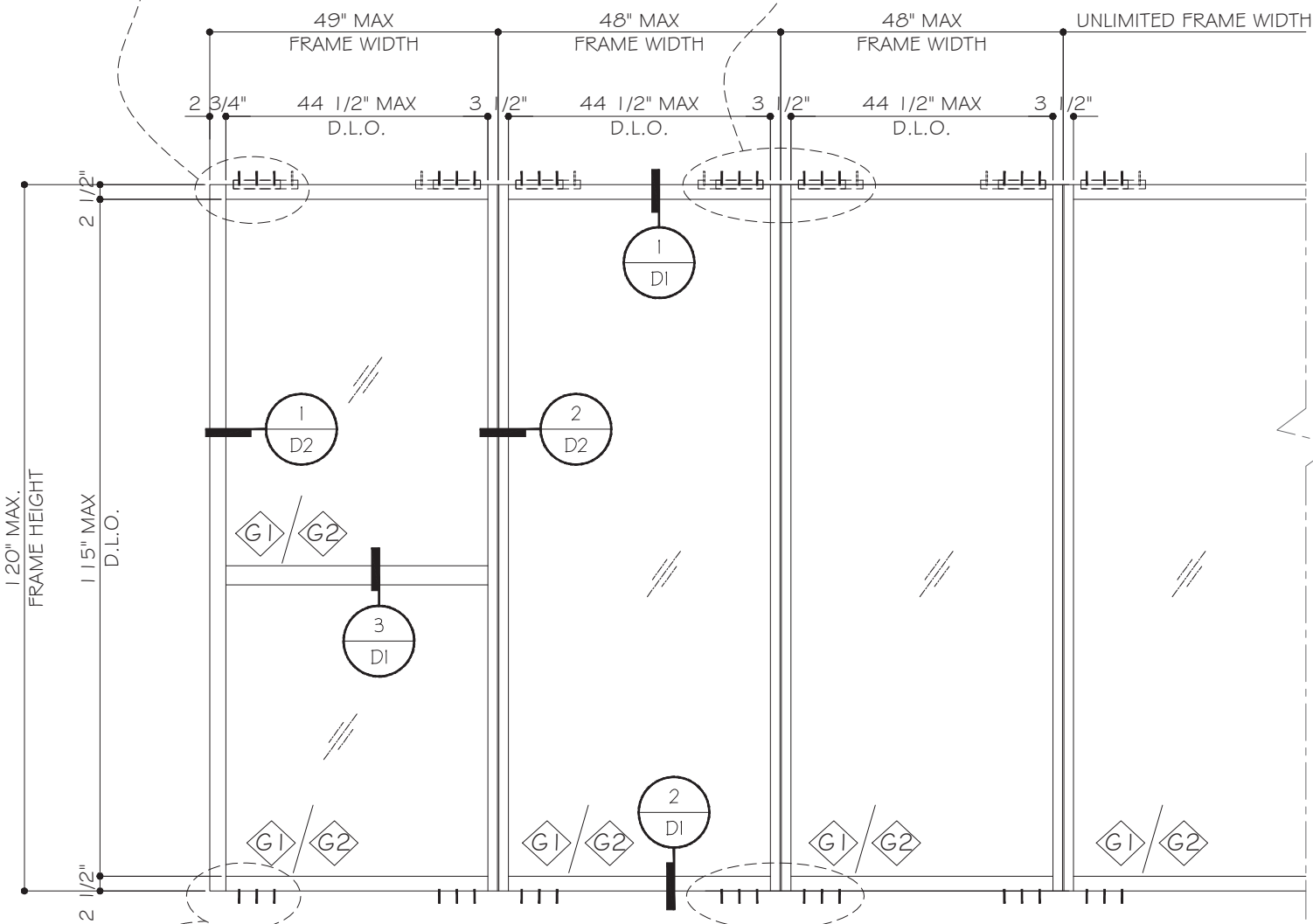
ANCHORS TYPE SEE SHEET A1



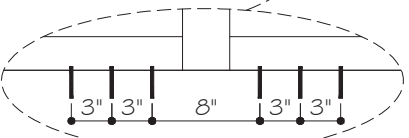
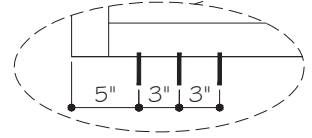
ANCHORS TYPE SEE DOOR APPROVAL



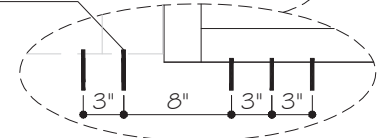
(1) EXTRA ANCHOR ONLY FOR ANCHORS INTO WOOD



ANCHORS TYPE SEE SHEET A1



ANCHORS TYPE SEE DOOR APPROVAL



NOTE:
HEAD & SILL ANCHOR CONDITIONS ARE INTERCHANGEABLE

TYPICAL EXTERIOR ELEVATIONS

MAX. DESIGN LOAD
FOR SIZES SHOWN ABOVE OR SMALLER
AS PERMITTED BY FBC

+ 70PSF
- 70 PSF

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YIPING WANG
REGISTERED PROFESSIONAL ENGINEER
No 55983
FLORIDA
Sep 20th, 2026

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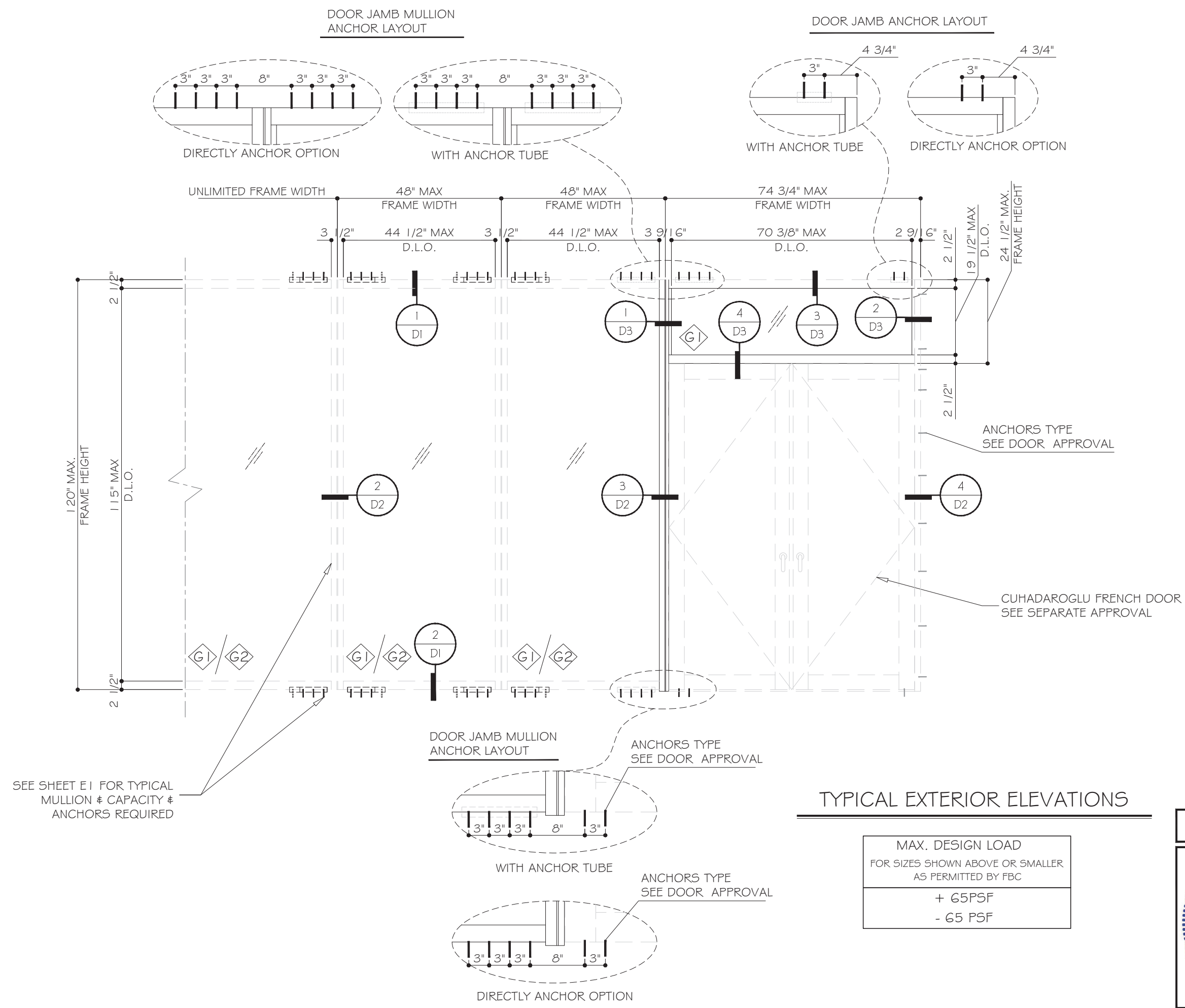
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R3	06.21.2025	MCY	UPDATE FBC 2023

Drawn Date: 09.20.2026 Scale:

DRAWING NO.
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E1

Sheet No.
2 OF 11



TYPICAL EXTERIOR ELEVATIONS

MAX. DESIGN LOAD
FOR SIZES SHOWN ABOVE OR SMALLER
AS PERMITTED BY FBC

+ G5PSF
- 65 PSF

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Sep 20th, 2026

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SERIES HR6-SF STOREFRONT SYSTEM

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R3	06.21.2025	MCY	UPDATE FBC 2023

Drawing Date
09.20.2026

Scale

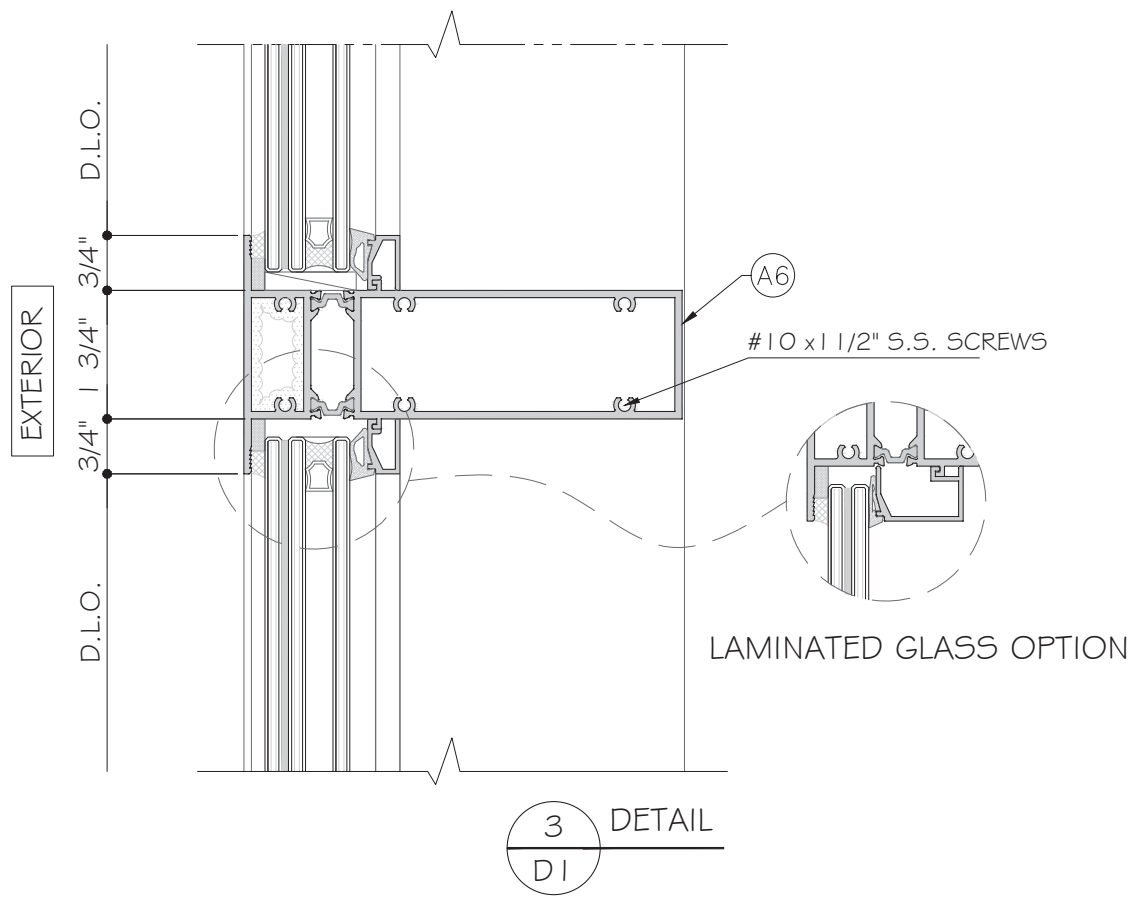
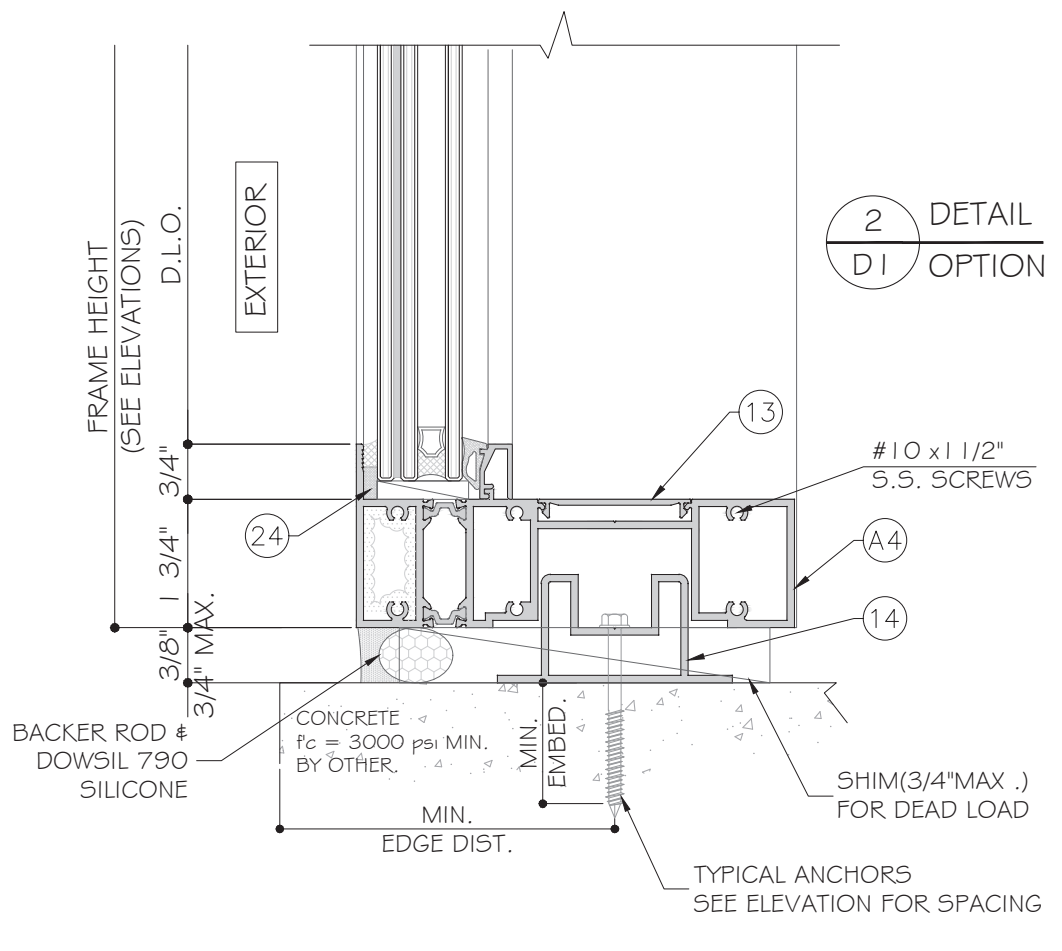
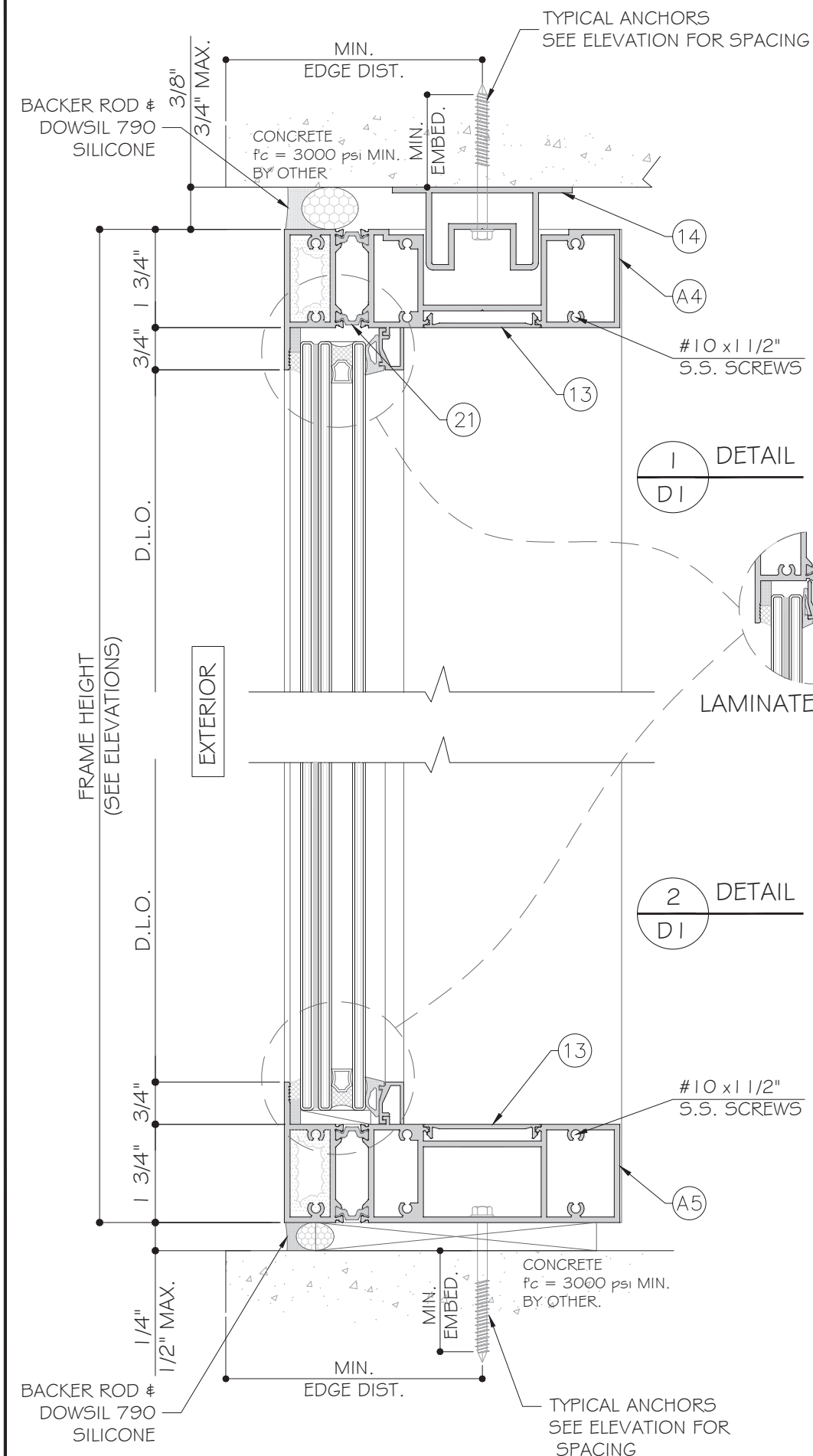
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AD20-20

Sheet No.

3 OF 11

E2



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Sep 20th, 2026

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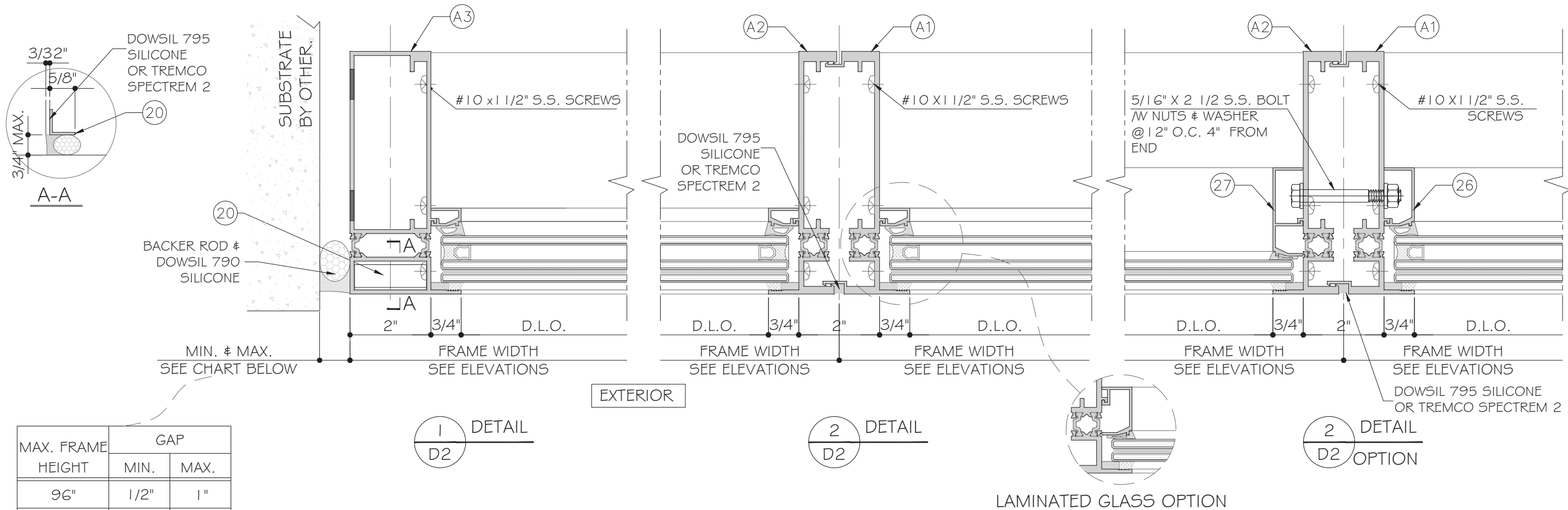
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Drawn Date: 09.20.2026

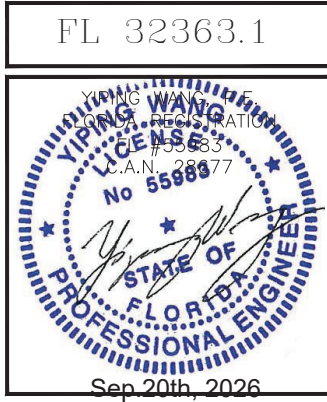
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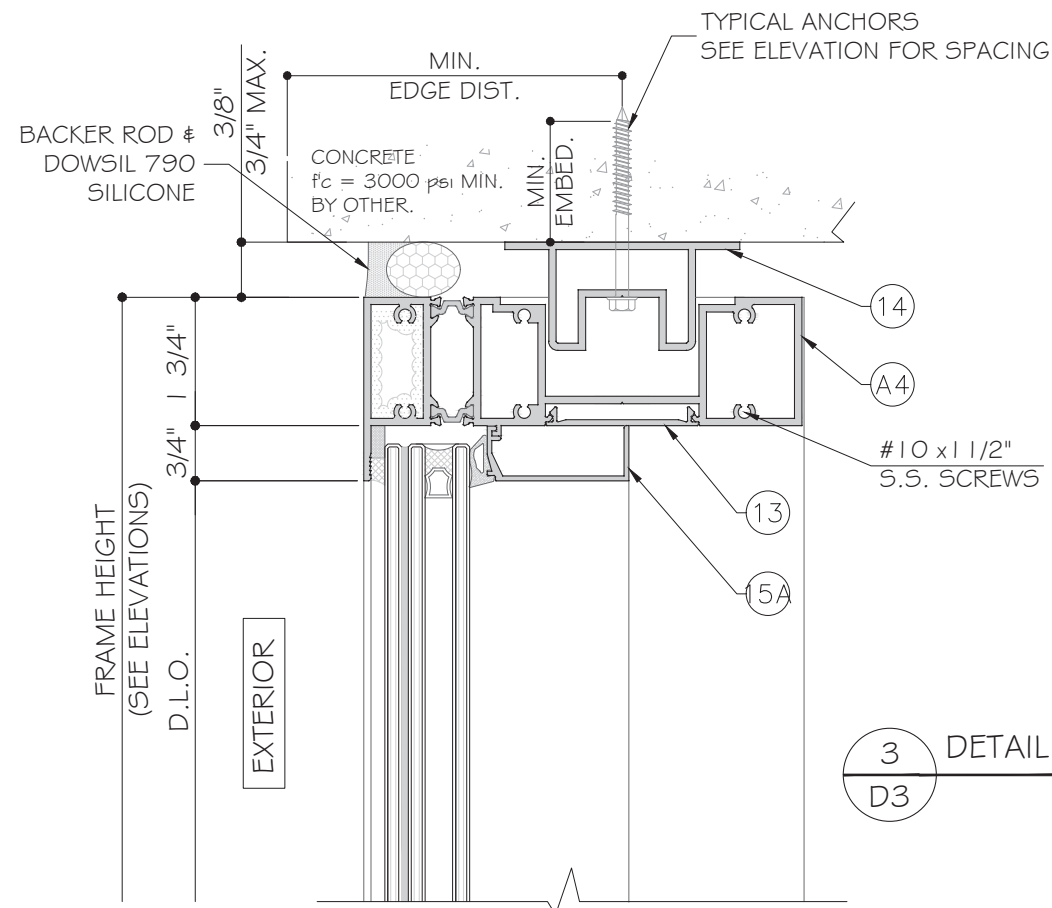
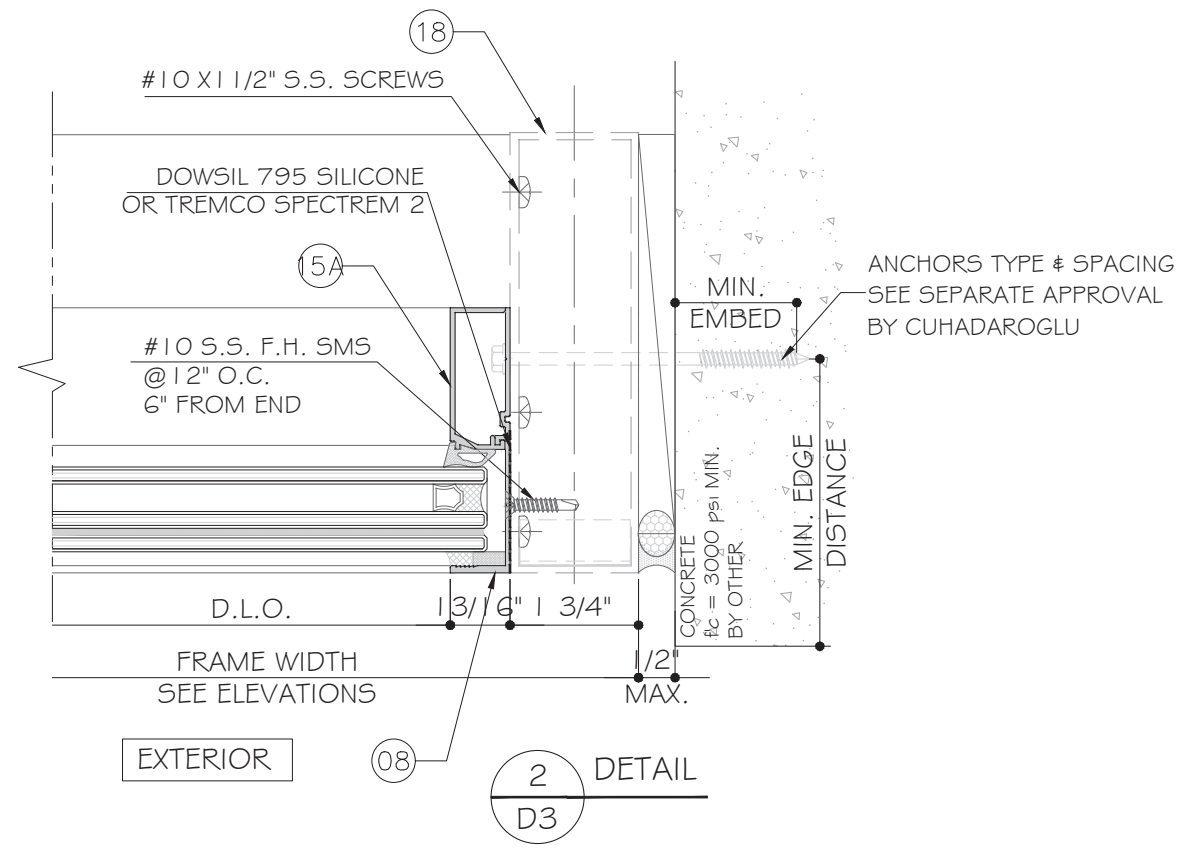
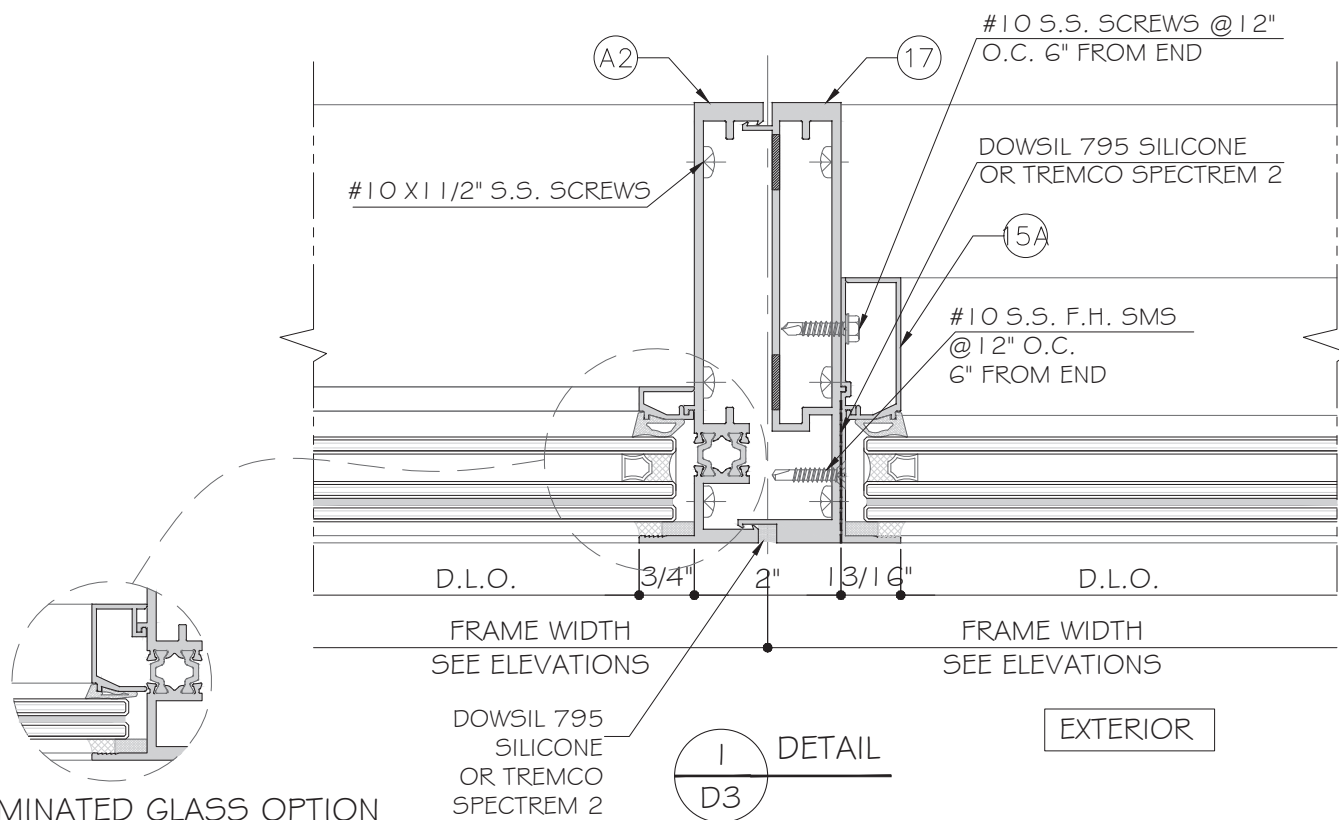
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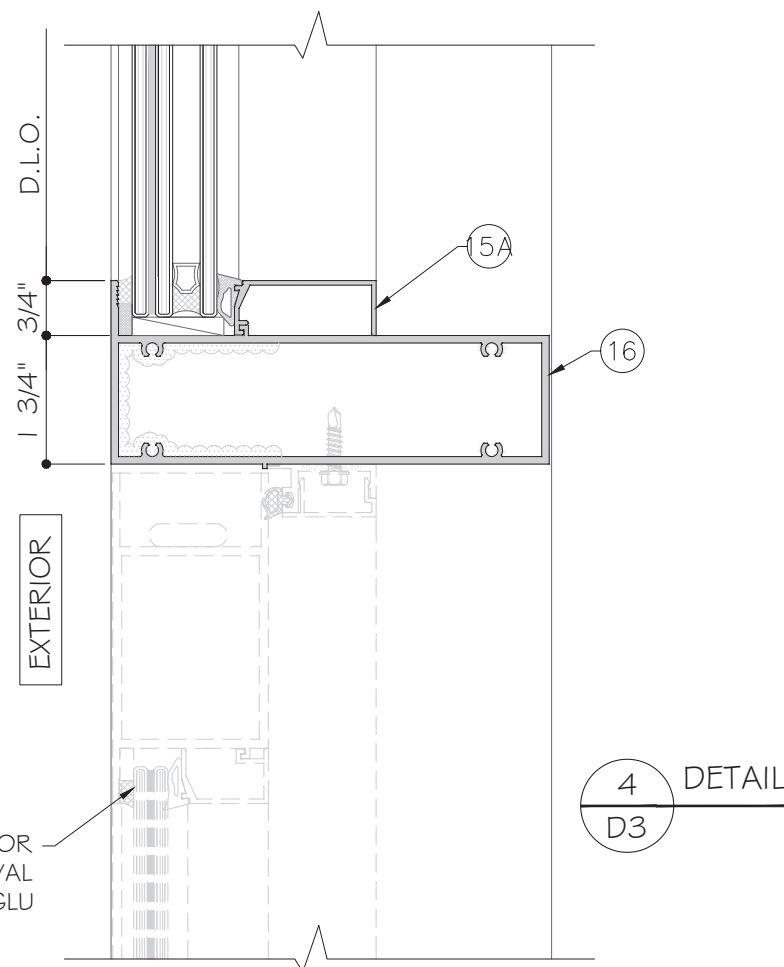
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R4	09.20.2026	MCY	UPDATE FBC 2026
R3	06.21.2025	MCY	UPDATE FBC 2023
Rev. No.	Date	Drawn By	Description
Drawn Date	09.20.2026	Scale	
D20-20			
D2			
5 OF 11			



LAMINATED GLASS OPTION



FRENCH DOOR
SEE SEPARATE APPROVAL
BY CUHADAROGLU



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YIPING WANG
FLORIDA REGISTRATION
No 55983
P.E. 28627

STATE OF FLORIDA
PROFESSIONAL ENGINEER

Sep 20th, 2026

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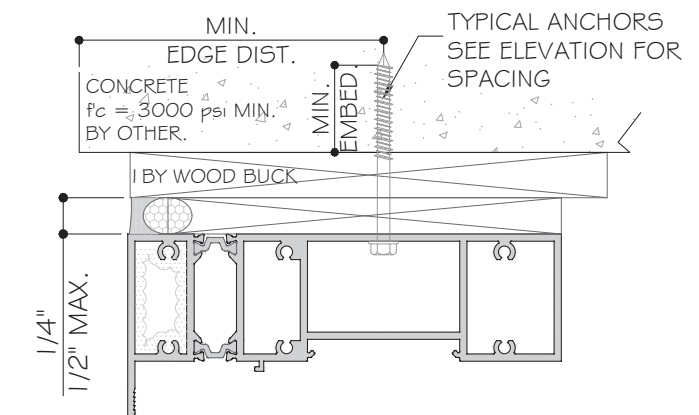
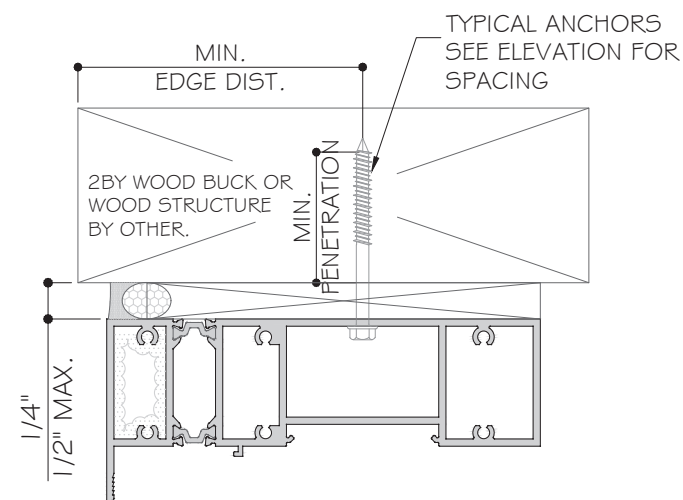
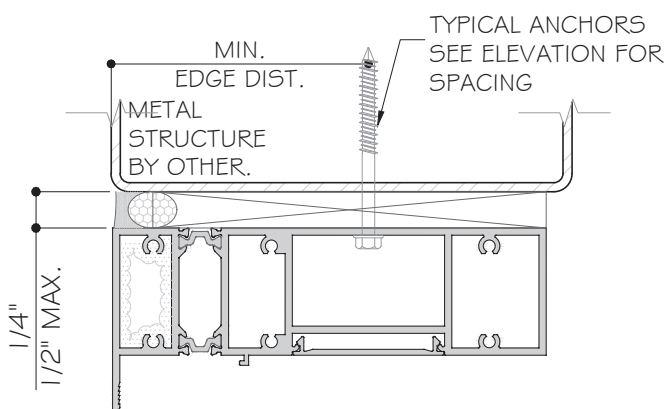
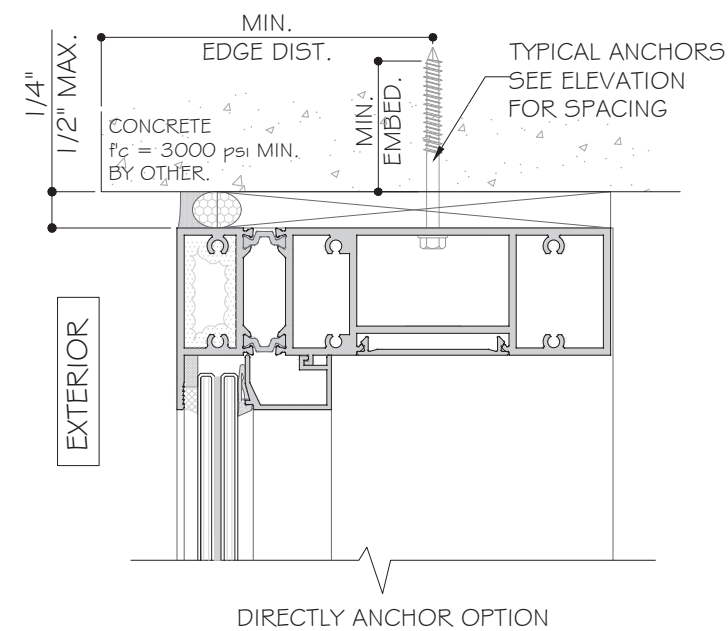
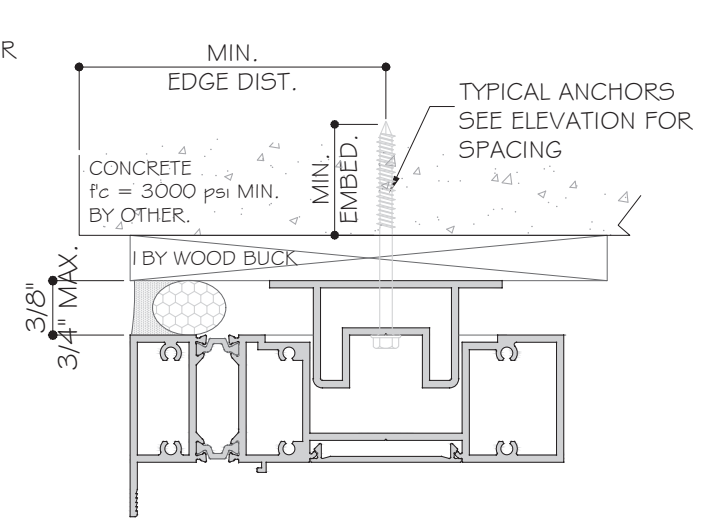
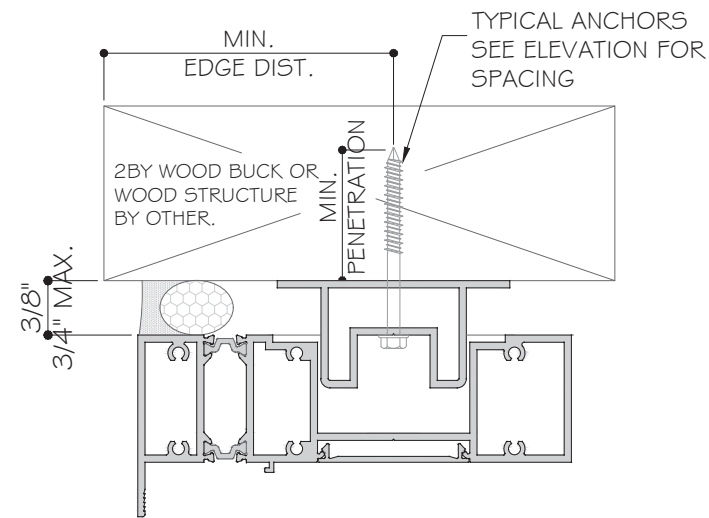
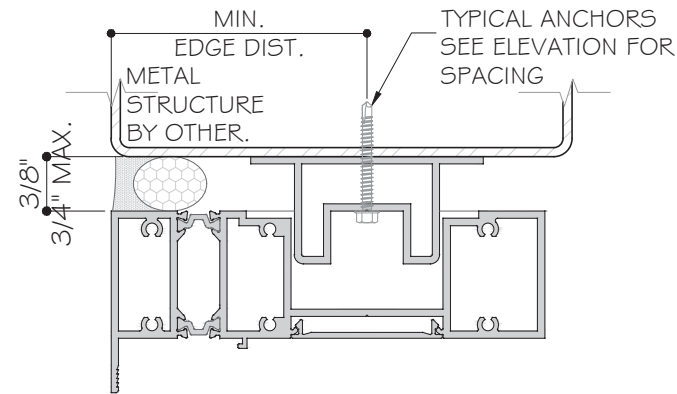
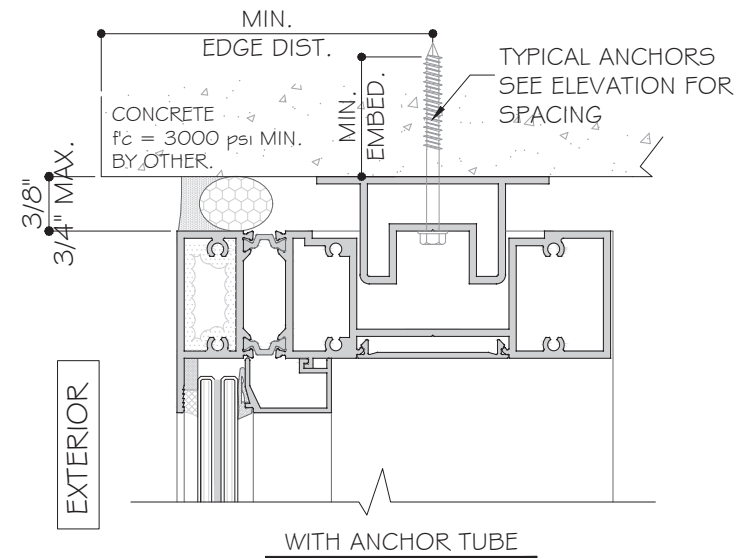
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R3	06.21.2025	MCY	UPDATE FBC 2023

Drawn Date: 09.20.2026

Scale:

DRAWING NO. AD20-20

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TYPICAL ANCHORS: SEE ELEV. FOR SPACING

TYPE A: 5/16" DIA. "DEWALT" ULTRAICON ($F_u = 177\text{KSI}$, $F_y = 155\text{KSI}$)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURE
 1-1/2" MIN. PENETRATION

THRU 1BY WOOD BUCK INTO CONCRETE
 OR DIRECTLY INTO CONCRETE
 WITH 1-3/4" MIN. EMBED

TYPE B: 5/16" DIA. "DEWALT" DRIL-FLEX (GRADE 5 CRS) ($F_u = 120\text{KSI}$, $F_y = 92\text{KSI}$)
 INTO MIAMI-DADE COUNTY APPROVED MULLION OR
 INTO METAL STRUCTURES
 (2) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS
 ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
 STEEL: 1/8" THK. MIN. ($F_y = 36\text{ KSI MIN.}$)

MIN. EDGE DIST:
 INTO CONCRETE OR BLOCKS: 2-1/2" MIN.
 INTO WOOD STRUCTURE: 1 1/4" MIN.
 INTO METAL STRUCTURE: 3/4" MIN

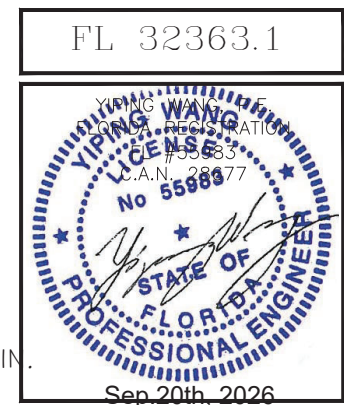
WOOD AT HEAD, SILL OR JAMBS: SG = 0.55 MIN.
 CONCRETE AT HEAD/SILL OR JAMBS: $f'_c = 3000\text{ PSI MIN.}$

MIN. EDGE DIST:
 INTO CONCRETE OR BLOCKS: 2-1/2" MIN.
 INTO WOOD STRUCTURE: 1 1/4" MIN.
 INTO METAL STRUCTURE: 3/4" MIN

WOOD AT HEAD, SILL OR JAMBS: SG = 0.55 MIN.
 CONCRETE AT HEAD/SILL OR JAMBS: $f'_c = 3000\text{ PSI MIN.}$

NOTE:
 HEAD & SILL ANCHOR CONDITIONS ARE INTERCHANGEABLE

NOTE: WOOD STRUCTURES /METAL STRUCTURES BY OTHERS TO
 BE DESIGNED TO SUPPORT THE LOADS IMPOSED BY THIS GLAZING
 SYSTEM AND TO TRANSFER SUCH LOADS TO THE BUILDING MAIN
 STRUCTURE.



1 FEMALE MULLION
FD-01(17-5113) 6063-T6

2 MALE MULLION
FD-02(17-5114) 6063-T6

6 FEMALE MULLION COVER
FD-06(17-5118) 6063-T6

7 MALE MULLION COVER
FD-07(17-5119) 6063-T6

8 JAMB MULLION COVER
FD-08(17-5120) 6063-T6

11 GLASS STOP
FD-11(17-5123) 6063-T6

12 HEAD/SILL COVER
FD-12(17-5124) 6063-T6

3 HEAD
FD-03(17-5115) 6063-T6

4 SILL
FD-04(17-5116) 6063-T6

5 HORIZONTAL
FD-05(17-5117) 6063-T6

9 HEAD/SILL COVER
FD-09(17-5121) 6063-T6

10 HORIZONTAL COVER
FD-10(17-5122) 6063-T6

13 HEAD/SILL INTERIOR FILLER
FD-13(17-5125) 6063-T5

15 GLASS STOP
FD-15(17-5127) 6063-T5

20 ALUM. ANGLE
FD-51(17-5185) 6063-T5

27 GLASS STOP
FD-53(19-5885) 6063-T5

14 ADJUSTER
FD-14(17-5126) 6063-T6

15A GLASS STOP
FD-15A(17-5186) 6063-T5

26 GLASS STOP
FD-52(19-5884) 6063-T5

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MCY

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SERIES HR6-SF STOREFRONT SYSTEM

CUHADAROGLU METAL SAN.PAZ.A.S

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Rev. No.	Date	Drawn By	Description
R4	09.20.2026	MCY	UPDATE FBC 2026
R3	06.21.2025	MCY	UPDATE FBC 2023

Drawn Date
09.20.2026

Scale

DRAWING NO.

AD20-20

PARTS-1

Sheet No.

8 OF 11

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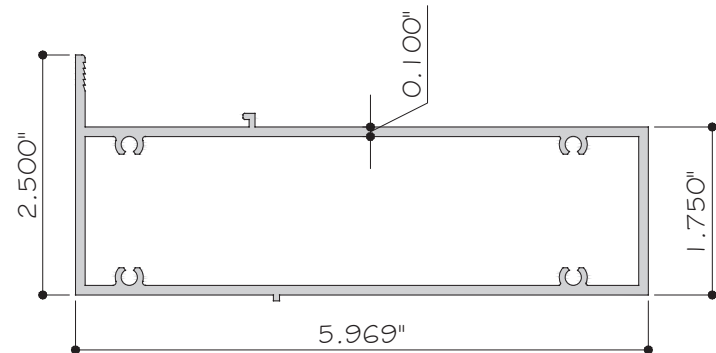
YIPING WANG

REGISTERED PROFESSIONAL ENGINEER

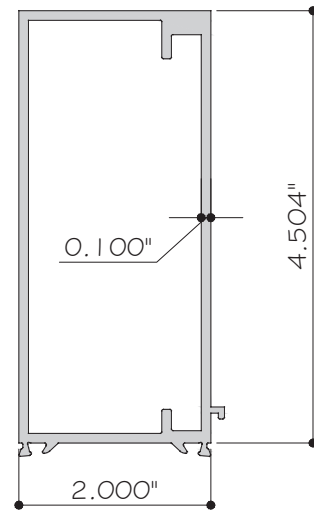
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STATE OF FLORIDA

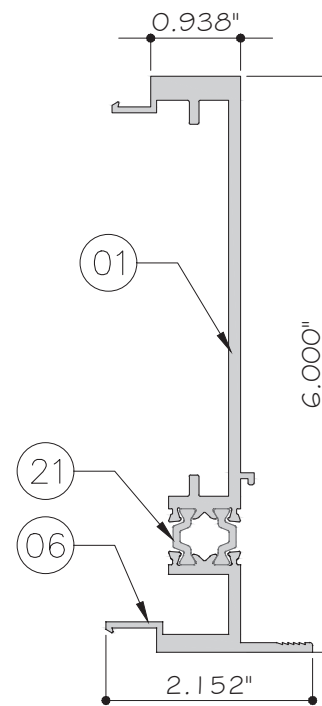
Sep 20th, 2026



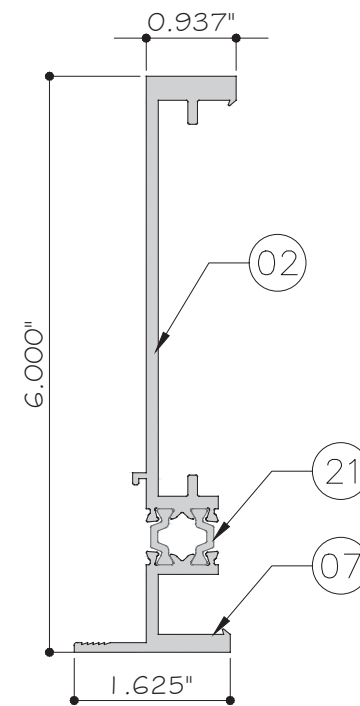
16 HORIZONTAL
FD-21(17-5133) 6063-T6



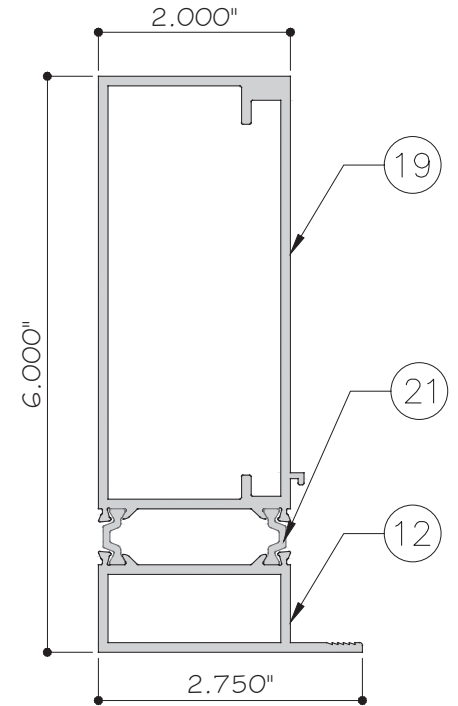
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FD-25(17-5137) 6063-T6



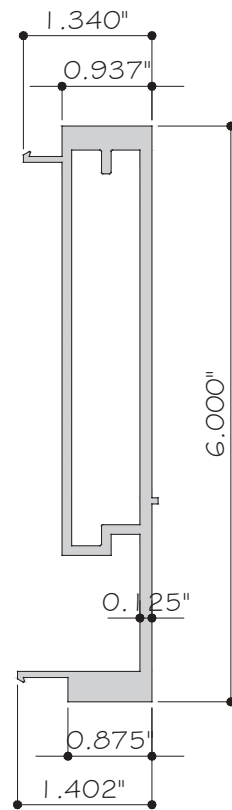
A1 FEMALE MULLION
WW26-A1



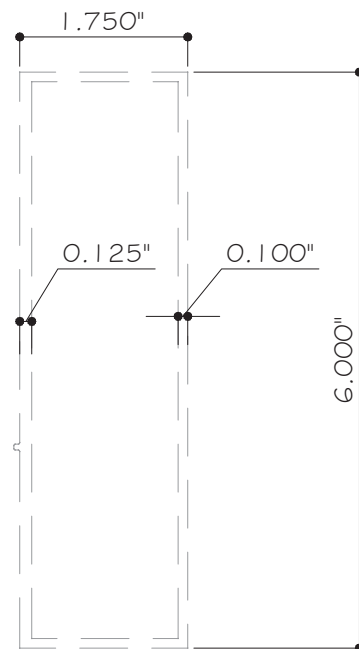
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WW26-A2



A3 JAMB
WW26-A3

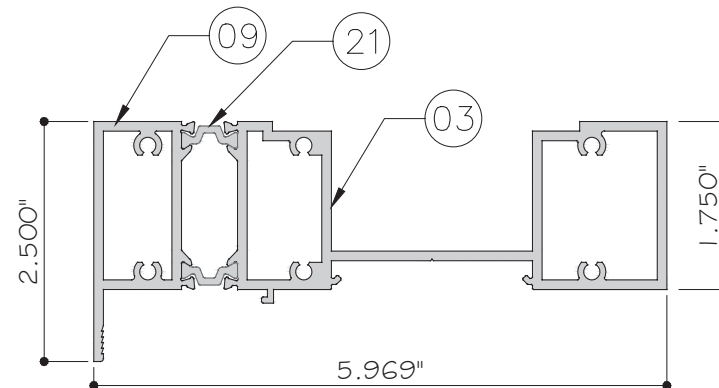


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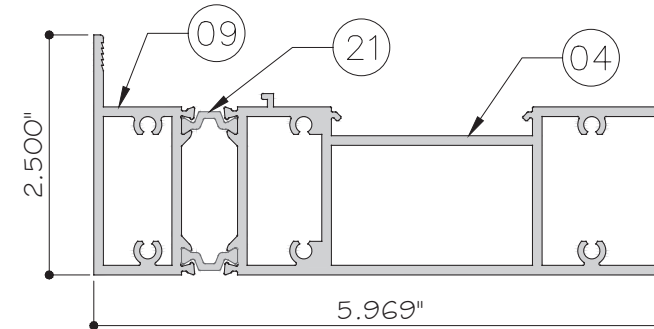


18 JAMB
FD-24(17-5136) 6063-T6

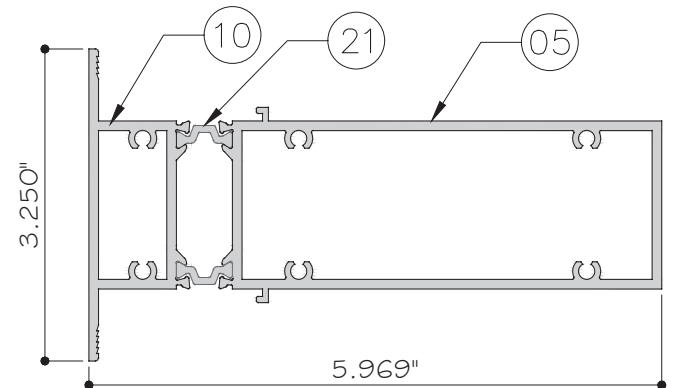
JAMB UNDER
SEPARATE
APPROVAL BY
CUHADAROGLU.



A4 HEAD
WW26-A4



A5 SILL
WW26-A5



A6 HORIZONTAL
WW26-A6

FL 32363.1

YIPING WANG
REGISTERED PROFESSIONAL ENGINEER
No 55988
C.A.N. 28477

Sep 20th, 2026

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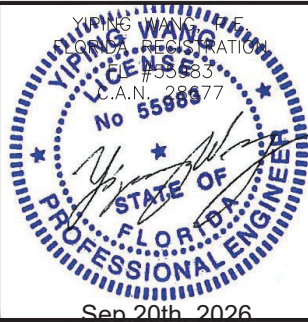
SERIES HR6-SF STOREFRONT SYSTEM
CUHADAROGLU METAL SAN.PAZ.A.S
YAKUPLU MAH. HURRIYET BULVARI NO:6-8 BEYLIKDUZU
ISTANBUL, TURKIYE 34524
TEL. +90 212 224 2020 FAX. +90 212 224 2040

Rev. No.	Date	Drawn By	Description
R4	09.20.2026	MCY	UPDATE FBC 2026
R3	06.21.2025	MCY	UPDATE FBC 2023
Drawing No. AD20-20			
PARTS-2			
Sheet No. 9 OF 11			

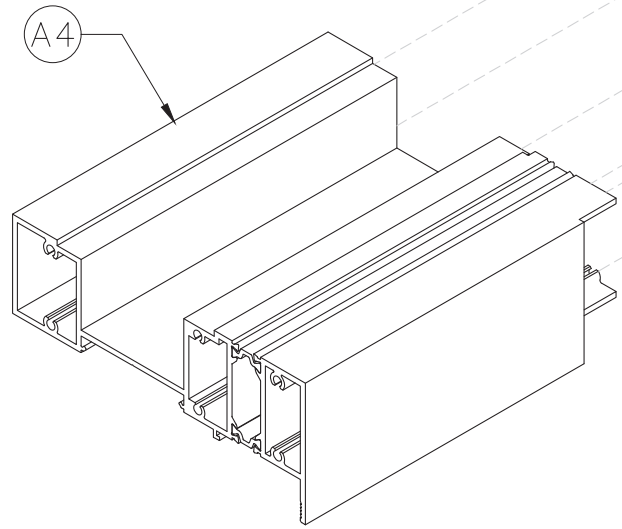
BILL OF MATERIALS

ITEM	PART	DESCRIPTION	MATERIAL	MANUF. / REMARKS
1	FD-01(17-5113)	FEMALE MULLION	ALUM. 6063-T6	CUHADAROGLU
2	FD-02(17-5114)	MALE MULLION	ALUM. 6063-T6	CUHADAROGLU
3	FD-03(17-5115)	HEAD	ALUM. 6063-T6	CUHADAROGLU
4	FD-04(17-5116)	SILL	ALUM. 6063-T6	CUHADAROGLU
5	FD-05(17-5117)	HORIZONTAL	ALUM. 6063-T6	CUHADAROGLU
6	FD-06(17-5118)	FEMALE MULLION COVER	ALUM. 6063-T6	CUHADAROGLU
7	FD-07(17-5119)	MALE MULLION COVER	ALUM. 6063-T6	CUHADAROGLU
8	FD-08(17-5120)	JAMB MULLION COVER	ALUM. 6063-T5	CUHADAROGLU
9	FD-09(17-5121)	HEAD/SILL COVER	ALUM. 6063-T6	CUHADAROGLU
10	FD-10(17-5122)	HORIZONTAL COVER	ALUM. 6063-T6	CUHADAROGLU
11	FD-11(17-5123)	GLASS STOP	ALUM. 6063-T5	CUHADAROGLU
12	FD-12(17-5124)	HEAD/SILL COVER	ALUM. 6063-T6	CUHADAROGLU
13	FD-13(17-5125)	HEAD/SILL INTERIOR FILLER	ALUM. 6063-T5	CUHADAROGLU
14	FD-14(17-5126)	ADJUSTER (LENGHT:5" FOR 2 ANCHORS; 8" FOR 3 ANCHORS; 11" FOR 4 ANCHORS)	ALUM. 6063-T6	CUHADAROGLU
15	FD-15(17-5127)	GLASS STOP	ALUM. 6063-T5	CUHADAROGLU
15A	FD-15A(17-5186)	GLASS STOP	ALUM. 6063-T5	CUHADAROGLU
16	FD-21(17-5133)	HORIZONTAL	ALUM. 6063-T6	CUHADAROGLU
17	FD-22(17-5134)	FEMALE MULLION	ALUM. 6063-T6	CUHADAROGLU
18	FD-24(17-5136)	JAMB	ALUM. 6063-T6	CUHADAROGLU / UNDER SEPARATE APPROVAL
19	FD-25(17-5137)	JAMB	ALUM. 6063-T6	CUHADAROGLU
20	FD-51(17-5185)	ALUM. ANGLE	ALUM. 6063-T5	CUHADAROGLU
21	WW26-33	THERMAL BROKEN BAR	POLYAMIDE, PA 66 GF 25	TECHNOFORM BAUTEC / 937600
22	WW26-34	GLAZING GASKET/SPACER	SILICONE OR EPDM (70 DURO. SHORE A)	TREMCO / TR-1126
23	-	0.25" THICKNESS SETTING BLOCK AT 1/4" POINT	EPDM (85 DURO. SHORE A)	TREMCO
24	-	GLASS SPACER, SGT-921 3/16" THK.	HIGH DENSITY POLYURETHANE TAPE	-
25	-	GLASS SPACER	TEK METAL PROFIL, ALUMINIUM BRUT SERIE 3003	T-ESKISEHIR
26	FD-52(19-5884)	GLASS STOP	ALUM. 6063-T5	CUHADAROGLU
27	FD-53(19-5885)	GLASS STOP	ALUM. 6063-T5	CUHADAROGLU
A1	WW26-A1	FEMALE MULLION	-	CUHADAROGLU
A2	WW26-A2	MALE MULLION	-	CUHADAROGLU
A3	WW26-A3	JAMB	-	CUHADAROGLU
A4	WW26-A4	HEAD	-	CUHADAROGLU
A5	WW26-A5	SILL	-	CUHADAROGLU
A6	WW26-A6	HORIZONTAL	-	CUHADAROGLU

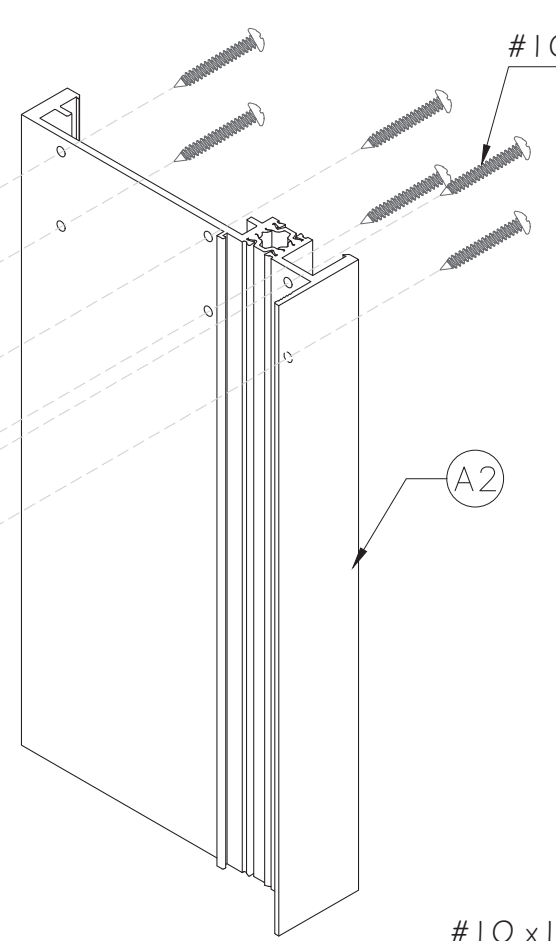
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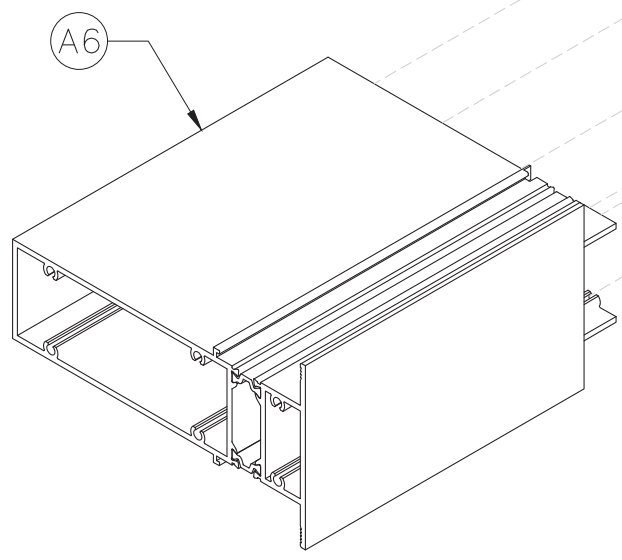
		MCY ENGINEERING, INC. GLAZING CONSULTANTS 12781 MIRAMAR PARKWAY #301 MIRAMAR, FL 33027 P. 305.588.5224 www.MCYEngineering.com mcy@mcyengineering.com	
SERIES HR6-SF STOREFRONT SYSTEM CUHADAROGLU METAL SAN.PAZ.A.S YAKUPLU MAH. HURRIYET BULVARI NO:6-8 BEYLIKDUZU ISTANBUL, TURKIYE 34524 TEL. +90 212 224 2020 FAX. +90 212 224 2040			
Drawn Date	09.20.2026	Scale	
DRAWING NO.			
AD20-20			
MO1			
Sheet No.			
10 OF 11			



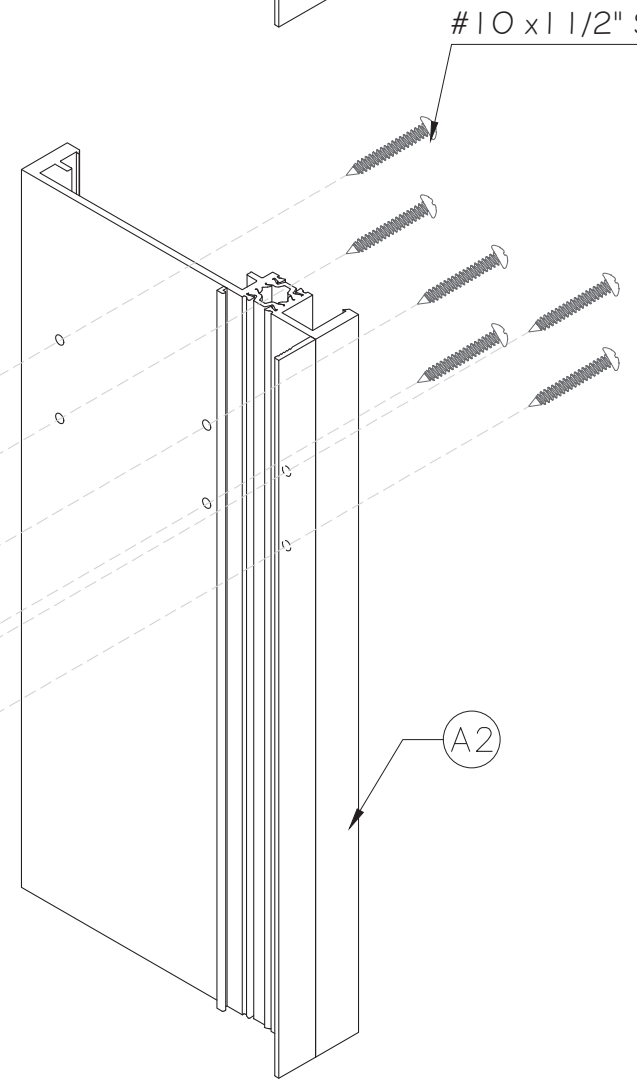
TOP & BOTTOM CORNERS



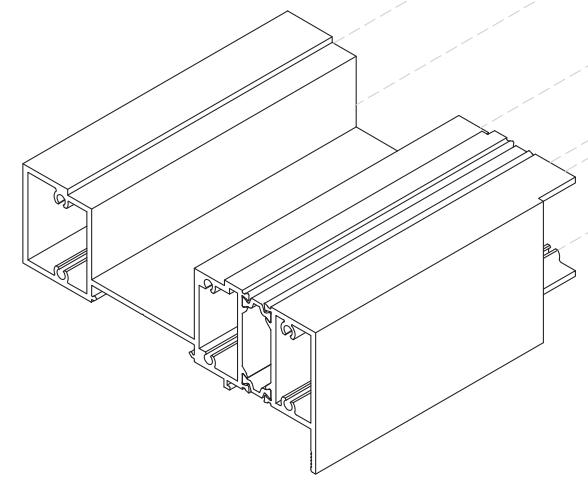
#10 x 1 1/2" S.S. SCREWS



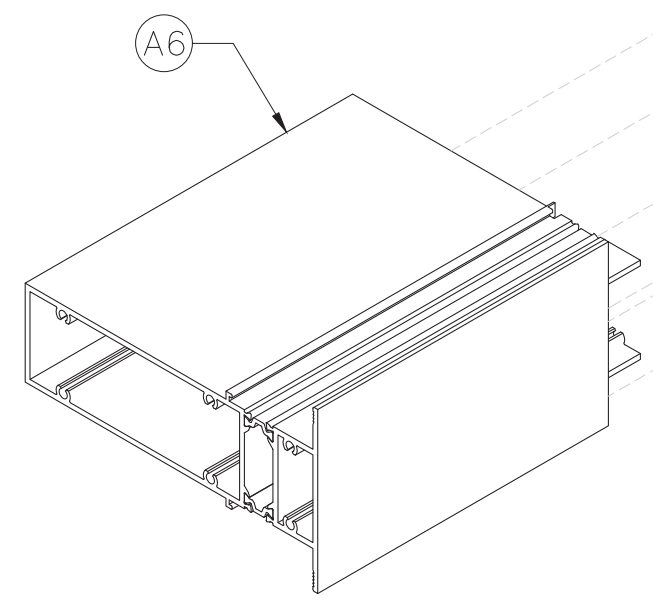
HORIZONTAL CORNERS



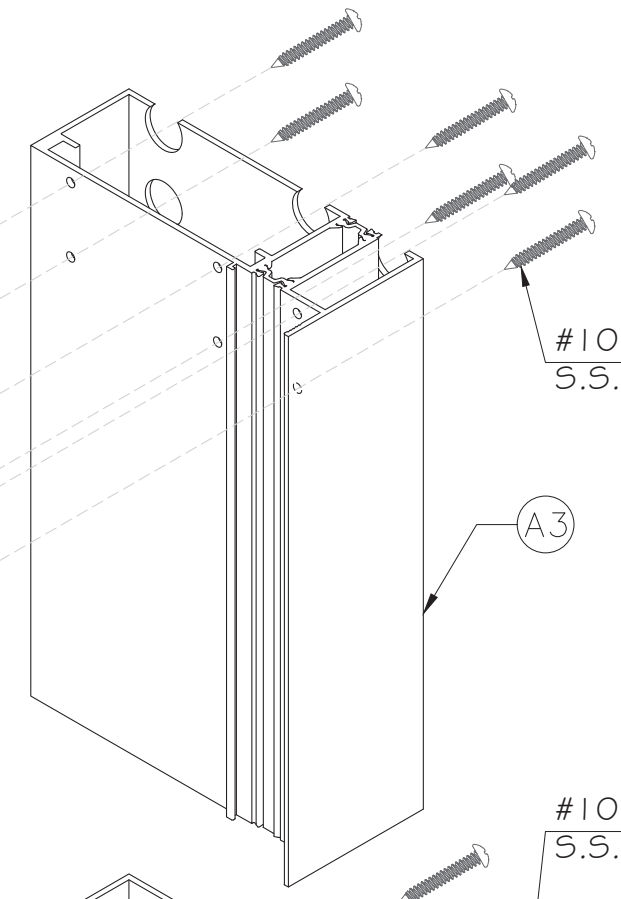
#10 x 1 1/2" S.S. SCREWS



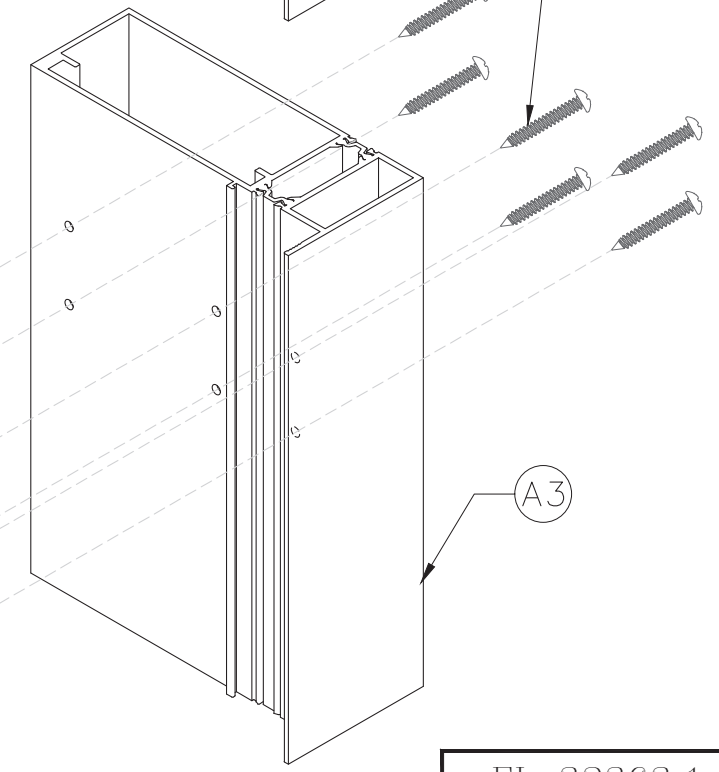
TOP & BOTTOM CORNERS



HORIZONTAL CORNERS



#10 x 1 1/2" S.S. SCREWS



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